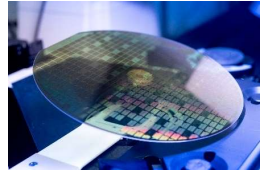


# Bosch Silicon Carbide Automotive Power MOSFETs

# Bosch SiC Power MOSFETs

## Bosch products, history and production



### Bosch SiC history & production

- ▶ Own SiC technology development, design, fab process and wafer test, together in one campus for optimized and direct feedback
- ▶ Dedicated SiC-line in automotive qualified 150mm fab at semiconductor HQ Reutlingen Germany. 200mm readiness of production lines
- ▶ Automotive qualified products and supplier
- ▶ More than 10 years experience in SiC MOSFET development and more than 20 years in trench process (“Bosch process”)

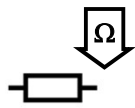
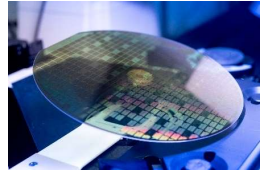


### SiC products

- ▶ Bare die products with variable layout & discrete packaged products in two voltage classes
- ▶ **Bare die products**
  - 1200V: 10m $\Omega$ , 13m $\Omega$ , 23m $\Omega$ , 31m $\Omega$  & 50m $\Omega$
  - 750V: 7m $\Omega$ , 10m $\Omega$ , 16m $\Omega$ , 22m $\Omega$  & 35m $\Omega$
- ▶ **SMD TO-263-7 and THT TO-247-3L/4L** discrete packaged products for e.g. on-board chargers and dc-dc applications
  - 1200V: 23m $\Omega$ , 31m $\Omega$ , 50m $\Omega$
  - 750V: 16m $\Omega$ , 22m $\Omega$ , 36m $\Omega$

# Bosch SiC Power MOSFETs

## Main features and benefits of Bosch SiC



### Benchmark low on-resistance

#### High partial load efficiency (static losses)

Typical  $T_j$ : 70° - 100°C and also at low temperature

➤ Low chip temperature → low  $R_{DS(on)}$  → high efficiency



### Optimized switching behaviour

#### High partial load efficiency (dynamic losses)

➤ Fast switching slopes → low losses → high efficiency



### Flexible and simple to drive

#### Lowest internal gate resistance & flexible performance using gate voltage of 15V or 18V with minimal impact of $R_{DS(on)}$

Switching speed adjustable by gate resistors



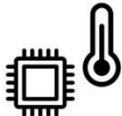
### High oxide reliability

#### Low failure rate for automotive grade reliability and low gate and drain leakage currents



### Reliability & robustness

#### High short circuit robustness & avalanche robustness



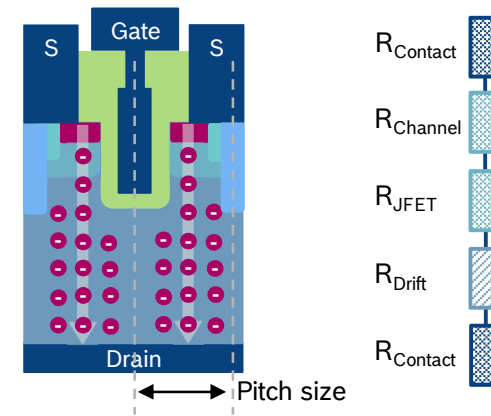
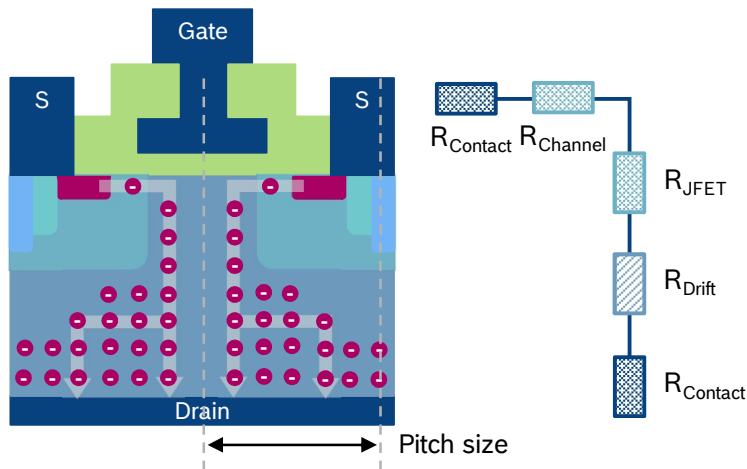
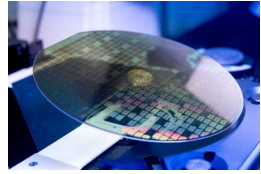
### Highest temperature rating up to 200°C for bare dies

#### Improved thermal design

Smaller components can be used for the same power rating → space saving → reduced module form factor

# Bosch SiC Power MOSFETs

## Advantages of Bosch dual channel trench technology



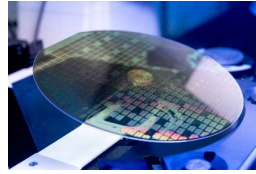
### Planar gate technology

- ▶ Used in first and current generations of SiC-MOSFETs
- ▶ Larger pitch size → higher  $R_{DS(on)} \times A$  compared to trench technology

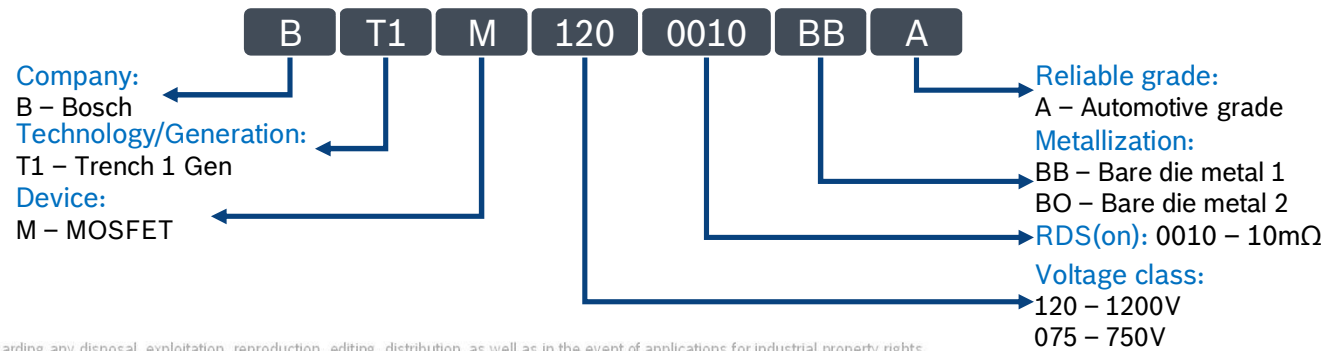
### Dual channel trench gate technology

- ▶ Bosch own SiC process in-house development
- ▶ Very small pitch size, potential to future further scaling
- ▶ Lower  $R_{DS(on)} \times A$  compared to planar SiC MOSFET
- ▶ Bosch device concept optimized for reliability
- ▶ High short circuit robustness
- ▶ 25 years BOSCH experience in trench technology

# Bosch SiC Power MOSFETs Portfolio bare die\*

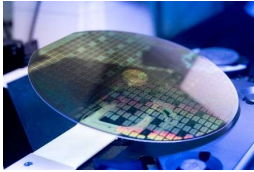


Type	V <sub>DSS</sub> Voltage [V]	I <sub>D</sub> Current [A]	R <sub>DS(on)</sub> [mΩ]	Qualification	Metallization
BT1M1200010*A	1200	175	10	AEC-Q101	* = BB: AlCu or * = BO: metallization for sintering/soldering
BT1M1200013*A		130	13		
BT1M1200023*A		75	23		
BT1M1200031*A		55	31		
BT1M1200050*A		35	50		
BT1M0750007*A	750	225	7	AEC-Q101	* = BB: AlCu or * = BO: metallization for sintering/soldering
BT1M0750010*A		165	10		
BT1M0750016*A		100	16		
BT1M0750022*A		70	22		
BT1M0750035*A		45	35		

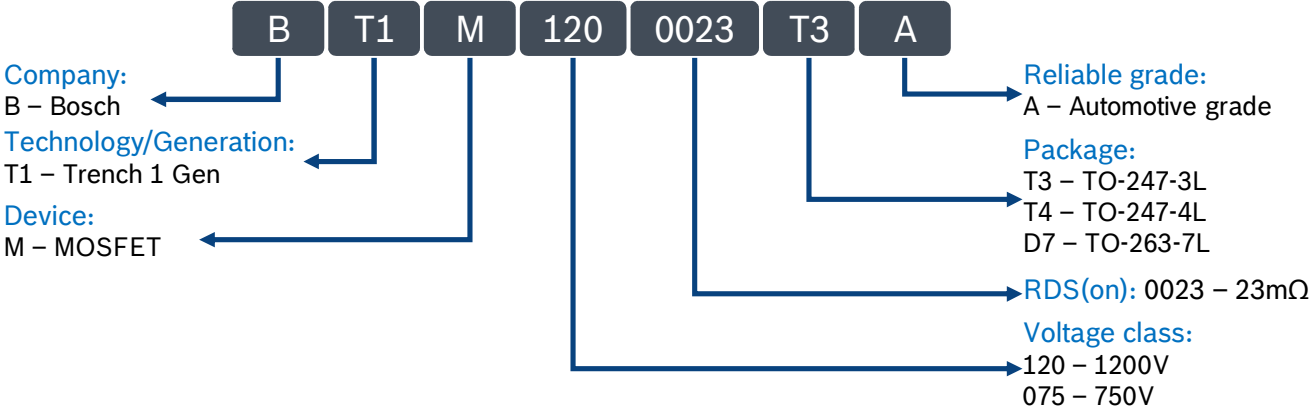


\* will be extended constantly

# Bosch SiC Power MOSFETs Portfolio line discrete\*



Type	V <sub>DSS</sub> Voltage [V]	I <sub>D</sub> Current [A]	R <sub>DS(on)</sub> [mΩ]	Qualification	Package
BT1M1200023*A	1200	63	23	AEC-Q101	* = T3: TO-247-3L * = T4: TO-247-4L * = D7: TO-263-7L
BT1M1200031*A		44	31		
BT1M1200050*A		29	50		
BT1M0750016*A	750	82	16	AEC-Q101	* = T3: TO-247-3L * = T4: TO-247-4L * = D7: TO-263-7L
BT1M0750022*A		59	22		
BT1M0750035*A		39	36		



\* will be extended constantly